

Work Order ID 53382

November 3, 2009 8:57:45 AM



Page 1

Item ID: D3933-2

Accept



Setup Start



Revision ID: A

Stop



Item Name: Aft Cabin Wall Protector, RH

Start Date: 03/11/2009 Start Qty: 2.00



Cust Item ID:

Required Date: 09/11/2009 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan: PL

Date: 09-11-3

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

03933

A

100

0.00



Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3933

Dwg Rev: A

Prog Rev: A

2- Deburr if necessary

IB 9-11-16

9/11/16

(3)

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

IB 9-11-16

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Item ID: D3933-2

Accept



Setup Start



Revision ID: A

Stop



Item Name: Aft Cabin Wall Protector, RH

Start Date: 03/11/2009 Start Qty: 2.00



Cust Item ID:

Required Date: 09/11/2009 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

⇒ 5 or 1/16

(43)

f

130

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

0.00

Packaging

9/11/16 (30) SP

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/11/17

MK

09-11-17

Picklist Print

November 3, 2009 8:57:49 AM

Page 1

Work Order ID: 53382

Parent Item: D3933-2RevA

Parent Item Name: Aft Cabin Wall Protector, RH


Comments:

Start Date: 03/11/2009

Required Date: 09/11/2009

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MLEXS.125-F60029-04		Purchased	No			100	sf	2,679.432	14.0200	21.03		
												
GE PLASTICS LEXAN SHEET												

B941-16

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

2679.432398

103106

7.8

105330

54

109455

46.695

111710

329.893632

112585

2241.04377

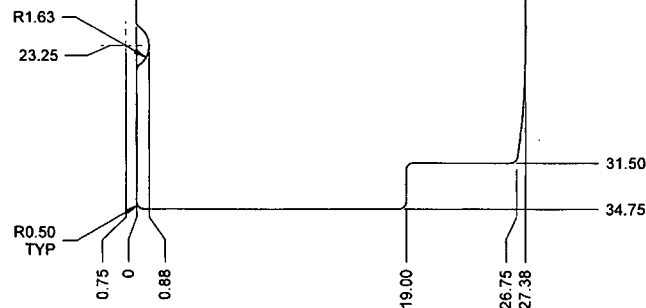
11385

3

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 WITHOUT NOTICE
 WORK ORDER NO. 53382

PH 09-11-3

0.125
 REF



D3933-1 AFT CABIN WALL PROTECTOR, LH
 (TEXTURED SIDE SHOWN)

RELEASED
09/06/21

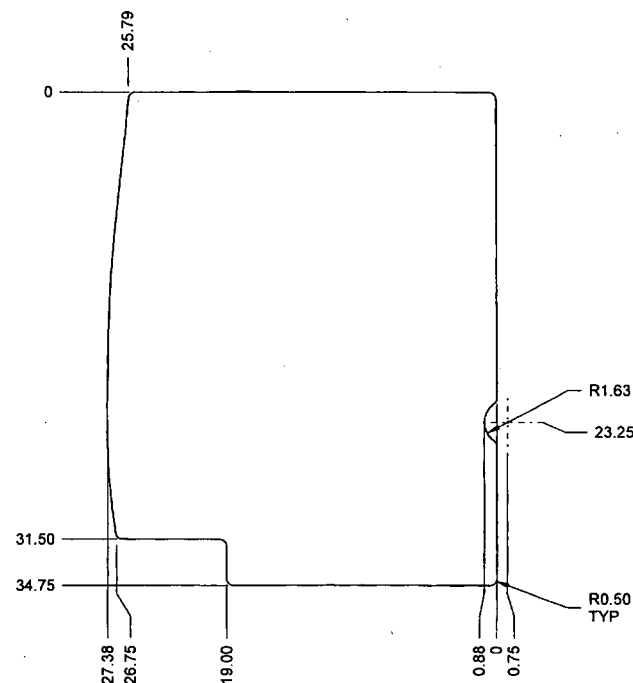
NOTES:

- 1) MATERIAL: F60029-GY3778 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE) 0.125 THICK
 REF DART SPEC MLEXS.125-F60029-04
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3933-1" AND B/N USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE
- 7) WEIGHT: 4.94 lbs
- 8) CHECK PER TEMPLATE DT8921

A	NEW ISSUE		09.04.21	
REV.		DESCRIPTION	BY DATE	
DESIGN	PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	PH			
CHECKED	PH		DRAWING NO.	REV.
MFG. APPR.	PH		D3933	SHEET 1 OF 2
APPROVED	PH		TITLE	SCALE
DE APPR.	PH		AFT WALL PROTECTOR	NTS
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WORK ORDER
NO. 53882

0.125
REF



D3933-2 AFT CABIN WALL PROTECTOR, RH
(TEXTURED SIDE SHOWN)

RELEASED
09/18/03

NOTES:

- 1) MATERIAL: F60029-GY3778 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE) 0.125 THICK
REF DART SPEC MLEXS.125-F60029-04
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3933-2" AND B/N USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE
- 7) WEIGHT: 4.94 lbs
- 8) CHECK PER TEMPLATE DT8921

DESIGN	<i>BE</i>	DART AEROSPACE LTD	
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CHECKED	<i>PH</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>BE</i>	D3933	SHEET 2 OF 2
APPROVED	<i>AD</i>	TITLE	SCALE
DE APPR.	<i>AD</i>	AFT WALL PROTECTOR	NTS
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